Work Orde Thursday, June											,	Page 1
Item ID: Revision ID: Item Name:	D206-559-0	33		Accept					_			
Start Date: Required Date: Reference:	6/10/2010 6/18/2010	Start Qty: 1.00 Req'd Qty: 1.00	(ABADA (IBA) (Abada (Iba)		Cust Item :	ID:					! !B#!!!# ! #!!	
Approvals:	Process Pla	in:	Date://black	Tooling: SPC (Y/N):		ate:				04		
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejec Qty	t Re	ject imber	Insp. Stamp
Draw Nbr 100 DC Document Control	Rev	DOCUMENT CONTRO Memo Photocopy to 001 QC4- 100% Inspect kits	luefile and type labels per I	0.00 0.00 PPP D206-559-033 and 0.00	DSI9431 CHG	<u>S</u> 10/06/	115	19	Lor	CL		06/18
QC Quality Control		Memo	·		01/30/01			-(10)				

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-559-033 and DSI9431 \(\text{Location:} \) \(\text{Location:} \) \(\text{PPP Rev:} \)

10.6.185

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W/O:			WC	ORK ORDER CHANG	ES			€		
DATE	STEP	PRO	DCEDURE CHA	NGE	Ву	Date Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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						:				
		·								
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes 1	No DQA: _	Date: _	Date:		
		esolution:								
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCR)			, , , , , , , , , , , , , , , , , , ,		
DATE	STEP	Description of NC			tion B	Verification	on Approval	Approval		
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		QC Inspector		
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i										
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	1									

W	ork	Order	ID	59771
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Thursday, June 10, 2010 2:47:44 PM



Page 2

Item ID:

D206-559-033

Accept

Setup Start



Revision ID:

Start Date:

Item Name:

Wearplate

6/10/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

QC21- Final Inspection - Work Order Release

Tooling:

Date:

Run

Start

Stop

Stop



QC:

Date:___

SPC (Y/N):

Set Up/

Date:

Tool ID

Tool # Plan

Code

Accept Reject

Qty

Reject Number

Insp. Stamp

Sequence ID/

Work Center ID

130

Required Date: 6/18/2010

Memo

0.00

0.00

Run Hours

Qty

Quality Control

10/06/21 4x) MF 10-6-21

Dart Aerospac	e Ltc	l
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W/O:		And the second s	WO	RK ORDER CHANG	SES	*****			F
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									.

Part No: PAR #: Fault Category:									
	Re	solution:						Date: _	
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC	Initial		tion B		cation	Approval	Approval
NCR:		Section A	Chief Eng	Action Description Chief Eng	Dat		ion C	Chief Eng	QC Inspector
		S							
							-		

Picklist Print

Thursday, June 10, 2010 2:47:49 PM

Work Order ID: 59771

Parent Item:

D206-559-033

Parent Item Name:

Comments:

Wearplate

IPP Rev:A 09-02-03 new issue DD verified by:JLM

Start Date: 6/10/2010

Required Date: 6/18/2010

Start Qty: 1.00

Required Qty: 1.00

Tax m. L 10/06/18

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	
AN4-15Á		Purchased	No				Each	363.0000		12			•	_



Location	Loc Qty	Loc Code	
ST358	363		
114239	3		
114292	60		
114615	100		
114784	200		
	Each	860.0000	12



Location	Loc Oty	Loc Code
ST359	860	
112314	860	
	P1	2 0000



Wearplate

Manufactured No

No

Purchased

Each 2.0000

12

Location ST500

Loc Oty

Loc Code

AX m/ 6/06/18

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	CEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
	:													
			0.44											
Part No		PAR #:												
	R	esolution:	Dispositi	on:	QA:	N/C Clo	sed:		Date:	Date:				
NCR:	,	V	VORK ORI	DER NON-CONFORM	MANCE	(NCR								
DATE	STEP	Description of NC			ection B		Verific	ation	Approval	Approval				
DAIL	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Secti		Chief Eng	QC Inspector				
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- Picklist Print

Thursday, June 10, 2010 2:47:49 PM

Work Order ID: 59771

Parent Item:

D206-559-033

Parent Item Name:

Wearplate

Comments:

IPP Rev:A 09-02-03 new issue DD verified by:JLM

No

Start Date: 6/10/2010

Required Date: 6/18/2010

Page 2

Start Qty: 1.00

Required Oty: 1.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			-	Each	3,820.000	12	12			
		1 41 4114544					Lucii	3,020.000		12			
T TEMPERATURAL DINE DE CENTE DINES MANIEMANTE SE	B(B) B) B B BB												



Location		Loc Qty	Loc Code		
ST139		2			
13	11827	2			- ,
ST300	•	3818			
11	13422	68			
11	14523	742			1/0//
11	14718	1000		-12X	m-/ 1406/1
11	14784	2000		- 10-7-	
90	063	8			_
		Each	1,256.000	12 / 12	

NAS1149D0463J Purchased

Washer

Location	Loc Qty	Loc Cod
ST298	1256	
114576	756	
114883	500	

T2x m/ w/06/18

Dart Aerospace Ltd	Dart	Aero	spa	ce	Ltd
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W/O:			W	ORK ORDER CHANG	GES	1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1: 1				9 1
DATE	STEP	PRO	OCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	!									
										-
Part No	•	PAR #:	Fault Cate	egory:	NCF	R: Yes	No DQA	\:	Date:	
	R	esolution:	Dispositi	QA:	A: N/C Closed: [Date:	
NCR:		\	WORK ORE	ER NON-CONFORM	ANCE	(NCR)			
DATE STEP		Description of NC	Corrective Action Section B			Verificat			n Approval	Approval
DAIL	J.E.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector
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REFERENCE ONLY

DART AEROSPACE LTD.

D206-559 Page 7 of 13



5.0 PARTS LIST

X	Qty Qty	Qty	Qty	Qty -031	Qty -033	Qty -113	Part Number	Description
X	-011 -013	-021	-023	-031	-033	-113	D000 550 044	
X								
X	X		ļ					
X		X						
X D206-559-033 Wearplate Kit X D407-559-113 Large Bearpaw Kit 206 L/L1/L3/L 4			X					
X D407-559-113 Large Bearpaw Kit 206 L/L1/L3/L				X	:			
4 6 4 6 D2182B050 RUBBER CUSHION 8 12 20 D2274 RADIUS BLOCK 2 D2435 19" X 16" BEARPAW 2 D2432F 19" X 24" BEARPAW 2 D2671 13" X 16" BEARPAW 4 6 4 6 8 12 D252F 13" X 24" BEARPAW 4 6 4 6 D2438 CLAMP 8 12 8 12 WASHER CLAMP 8 12 8 12 WASHER WASHER 9 2 D3456-1 WASHER WEARPLATE WEARPLATE WEARPLATE D3860-041 WEARPLATE WEARPLATE BAD4010-041 BEARPAW ASSEMBLY BAD4011-1 CLAMP, SHORT CLAMP, SHORT CLAMP, SHORT CLAMP, SHORT CLAMP, SHORT CLAMP, SHORT (OEM) AN4011-3 CLAMP, SHORT (OEM) AN4011-3 CLAMP, SHORT (OEM) AN4011-3 AN4010A BOLT BOLT AN4011-4 AN4011-4 BOLT					X			
8 12 8 12 20 D2274 RADIUS BLOCK 2 D2435 19" X 16" BEARPAW 19" X 24" BEARPAW 2 D2671 13" X 24" BEARPAW 4 6 4 6 13" X 24" BEARPAW 8 12 D2672F 13" X 24" BEARPAW 4 6 4 6 D2438 CLAMP 8 12 D2529 WASHER 6 6 D2732-050 RUBBER CUSHION 2 D3456-1 WASHER 2 D3869-041 WEARPLATE 2 D3860-041 WEARPLATE 2 D4010-041 BEARPAW ASSEMBLY 3 2 D4011-3 CLAMP, SHORT 4 B D4011-5 CLAMP, SHORT 5 2 D4011-3 CLAMP, SHORT (OEM) 6 10 D4012-1 CUSHION 7 2 AN4C10A BOLT 8 12 8 12 AN4-15A BOLT <th></th> <th></th> <th></th> <th></th> <th></th> <th>X</th> <th>D407-559-113</th> <th>Large Bearpaw Kit 206 L/L1/L3/L4/407</th>						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
D2435		4	6				D2182B050	
D2432F	8 12	::8	12			20	D2274	RADIUS BLOCK
D2432F		V : 1					D2435	19" X 16" BEARPAW
2				4 -			D2432F	19" X 24" BEARPAW
2	3.8	2			$\gamma_i \gamma_i$		D2671	13" X 16" BEARPAW
8 12 8 12 D2529 WASHER 6 6 D2732-050 RUBBER CUSHION 2 D3456-1 WASHER 2 D3859-041 WEARPLATE 2 D3860-041 WEARPLATE 2 D4010-041 BEARPAW ASSEMBLY 2 D4011-3 CLAMP, SHORT 2 D4011-3 CLAMP, LONG 3 D4011-5 CLAMP, SHORT (OEM) 4 D4012-1 CUSHION 3 12 8 12 4 AN4-15A BOLT 8 12 8 12 4 AN4-17A BOLT 8 AN4-15A BOLT <td></td> <td></td> <td>2</td> <td></td> <td></td> <td></td> <td>D2672F</td> <td>13" X 24" BEARPAW</td>			2				D2672F	13" X 24" BEARPAW
Color	4 6	- 4	6		41		D2438	CLAMP
2 D3456-1 WASHER 2 D3859-041 WEARPLATE 2 D3860-041 WEARPLATE 3 D4010-041 BEARPAW ASSEMBLY 4 AN4C13A BOLT 5 AN4C17A BOLT 6 24 16 24 AN960JD416 WASHER 7 D3860-041 WEARPLATE 8 D3860-041 WEARPLATE 8 D3860-041 WEARPLATE 8 D4011-1 CLAMP, SHORT 8 D4011-3 CLAMP, LONG 8 D4011-5 CLAMP, SHORT (OEM) CUSHION 8 D4012-1 CUSHION 8 D	8 12	8	12		V. •		D2529	WASHER
2 D3859-041 / WEARPLATE D3860-041 WEARPLATE D3860-041 WEARPLATE D4010-041 BEARPAW ASSEMBLY CLAMP, SHORT CLAMP, SHORT CLAMP, LONG CLAMP, LONG B D4011-5 CLAMP, SHORT (OEM) CUSHION 2 AN4C10A BOLT B 12 8 12 7 8 12 AN4-15A BOLT B 12 8 12 8 12 AN4-17A BOLT AN4-17A BOLT B AN4-15A BOLT B AN4-15A BOLT B AN4-15A BOLT B AN4-15A BOLT B AN4-17A B	6		6		· ·		D2732-050	RUBBER CUSHION
2						2	D3456-1	WASHER
2 D4010-041 BEARPAW ASSEMBLY 8 D4011-1 CLAMP, SHORT 2 D4011-3 CLAMP, LONG 8 D4011-5 CLAMP, SHORT (OEM) 10 D4012-1 CUSHION 2 AN4C10A BOLT 8 12 8 12 7 8 12 AN4-15A BOLT 8 12 8 12 8 12 AN4-17A BOLT 4 AN4C13A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 16 24 16 24 AN4C17A BOLT 16 24 16 24 AN4C17A BOLT 17 AN960JD416 WASHER 8 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)					2		D3859-041 /	WEARPLATE
8 D4011-1 CLAMP, SHORT 2 D4011-3 CLAMP, LONG 8 D4011-5 CLAMP, SHORT (OEM) 10 D4012-1 CUSHION CUSHI				2	77		D3860-041	WEARPLATE
2 D4011-3 CLAMP, LONG 8 D4011-5 CLAMP, SHORT (OEM) 10 D4012-1 CUSHION 2 AN4C10A BOLT 8 12 8 12 7 8 12 AN4-15A BOLT 8 12 8 12 8 12 AN4-17A BOLT 4 AN4C13A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 16 24 16 24 AN4C13A BOLT 16 24 16 24 AN4C13A BOLT 17 AN4C13A BOLT 18 AN4C15A BOLT 19 AN4C13A BOLT 10 AN4C13A BOLT 11 AN4C13A BOLT 12 B AN4C15A BOLT 13 B AN4C15A BOLT 14 AN4C13A BOLT 15 B AN4C15A BOLT 16 D4						2	D4010-041	BEARPAW ASSEMBLY
8 D4011-5 CLAMP, SHORT (OEM) 10 D4012-1 CUSHION 2 AN4C10A BOLT 8 12 8 12 7 8 12 AN4-15A BOLT 8 12 8 12 8 12 AN4-17A BOLT 4 AN4C13A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 16 24 16 24 AN4C17A BOLT 16 24 16 24 AN4C17A BOLT 16 24 16 24 AN4C17A BOLT 17 AN960JD416 WASHER 18 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)	-					8	D4011-1	CLAMP, SHORT
8 D4011-5 CLAMP, SHORT (OEM) 10 D4012-1 CUSHION 2 AN4C10A BOLT 8 12 8 12 7 8 12 AN4-15A BOLT 8 12 8 12 8 12 AN4-17A BOLT 4 AN4C13A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 16 24 16 24 AN4C17A BOLT 16 24 16 24 AN4C17A BOLT 16 24 16 24 AN4C17A BOLT 17 AN960JD416 WASHER 18 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)			1			2	D4011-3	CLAMP, LONG
10 D4012-1 CUSHION 2 AN4C10A BOLT 8 12 8 12 7 8 12 AN4-15A BOLT 8 12 8 12 8 12 AN4-17A BOLT 8 AN4-17A BOLT 8 AN4C13A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 8 AN4C17A BOLT 8 AN4C17A BOLT 8 AN4C17A BOLT 8 AN4C17A BOLT 9 BOLT 16 24 16 24 AN4C13A BOLT 17 AN960JD416 WASHER 8 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)						8.	D4011-5	
2 AN4C10A BOLT 8 12 8 12 7 8 12 AN4-15A BOLT 8 12 8 12 8 12 AN4-17A BOLT 4 AN4-17A BOLT 4 AN4C13A BOLT 8 AN4C15A BOLT 8 AN4C15A BOLT 16 24 16 24 AN4C13A BOLT 17 AN4C13A BOLT 8 AN4C15A BOLT 18 AN4C17A BOLT 19 AN4C17A BOLT 10 AN960JD416 WASHER 10 AN960JD416 WASHER 11 B 12 B 12 B 12 MS21042L4/ NUT (OR MS21042-4)						-10	D4012-1	
8 .12 8 12 7 8 12 AN4-15A BOLT 8 .12 8 12 8 12 AN4-17A BOLT 4 AN4C13A BOLT 8 AN4C15A BOLT 9 8 AN4C17A BOLT 16 24 16 24 AN960JD416 WASHER 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)						2	AN4C10A	BOLT
8 12 8 12 8 12 AN4-17A BOLT 4 AN4C13A BOLT 8 AN4C15A BOLT 16 24 16 24 AN4C17A BOLT 17 AN960JD416 WASHER 8 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)		8	12	7 8	12	===		
4 AN4C13A BOLT 8 AN4C15A BOLT 16 24 16 24 AN4C17A BOLT 17 AN960JD416 WASHER 8 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)				· · ·				
8 AN4C15A BOLT 8 AN4C17A BOLT 16 24 16 24 AN960JD416 WASHER 8 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)		+	' -	0		4		
8 AN4C17A BOLT 16 24 16 24 AN960JD416 WASHER 8 12 8 12 8 : 12 MS21042L4/ NUT (OR MS21042-4)		(>						
16 24 16 24 AN960JD416 WASHER 8 12 8 12 8 12 MS21042L4/ NUT (OR MS21042-4)		 			13.			
8 12 8 12 8 c 12 MS21042L4/ NUT (OR MS21042-4)	16 24	16	24					
				8	12			
20 MS21043-4 NUT		<u> </u>	<u>'-</u> -			20		
8 12 NAS1149D0463J WASHER		 		8	12			
2 2 QS200M44S CLAMP	7	2	1			-		

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Revision: **K**Date: 09.11.16

Dart Aerospace Ltd

W/O:			WC	RK ORDER CHANG	ES		·			
DATE	STEP	PR	OCEDURE CHAI	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	• .	DAD #	Foult Cotos		NO	3. V	N- DO	<u> </u>	Data	
1 411 140		PAR #:								
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		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector
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